

BES HINGED DOOR KIT INSTALLATION INSTRUCTIONS

IMPORTANT

PRODUCT LIABILITY INFORMATION

Read all instructions before proceeding with installation or drawer loading. Vital product information pertaining to proper set-up and cautions are included. Failure to follow these instructions may cause failure which may result in personal injury or property damage.

3002 N. Burdick Street

Kalamazoo, MI 49004

t: 800-748-0227 f: 269-342-4161

www.borroughs.com

RETAIN THIS MANUAL FOR FUTURE REFERENCE



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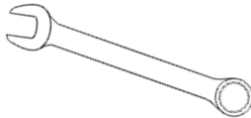
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1. Check your inventory to be sure you received your entire order; refer to the Parts List on the following pages. If there are any missing or damaged parts, contact the **Borroughs Customer Service Manager @ 1-800-748-0227**.
2. Read and understand the entire installation instructions prior to beginning the install.
3. Some applications **DO NOT** utilize all the holes in components, or all the fasteners supplied, refer to illustrations for specifics.
4. The estimated time to complete the assembly is **30 minutes** with (2) people.

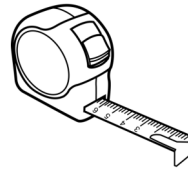
Tools Required



Socket Wrench with
3/8" & 7/16" socket



Wrench 3/8" and 7/16"



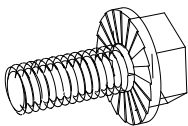
Tape Measure

Hardware Supplied

A

94383-53

Screw 1/4-20 x 5/8



B

11209-00

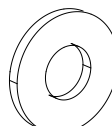
Nut 1/4-20



C

07849-00

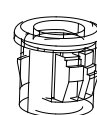
Washer 1/4"



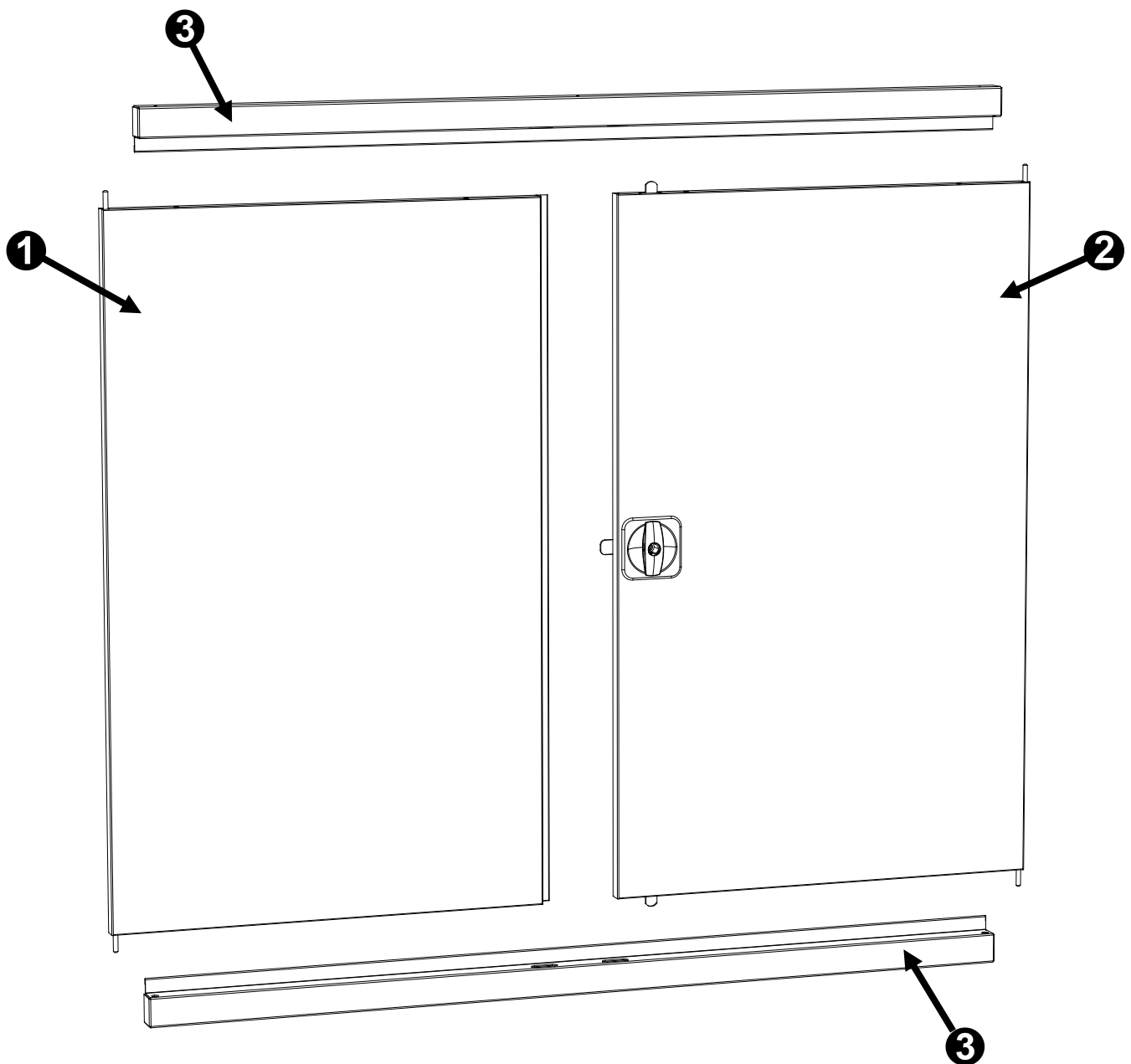
D

AWS-1334

Bushing 1/4"



Parts List		
Item	Description	Qty
1	LH Door Assembly	1
2	RH Door Assembly	1
3	Cross Member	2
	Hardware Pack (4) A Screws, (4) B Nuts, (4) C Washers, (4) D Bushings	1

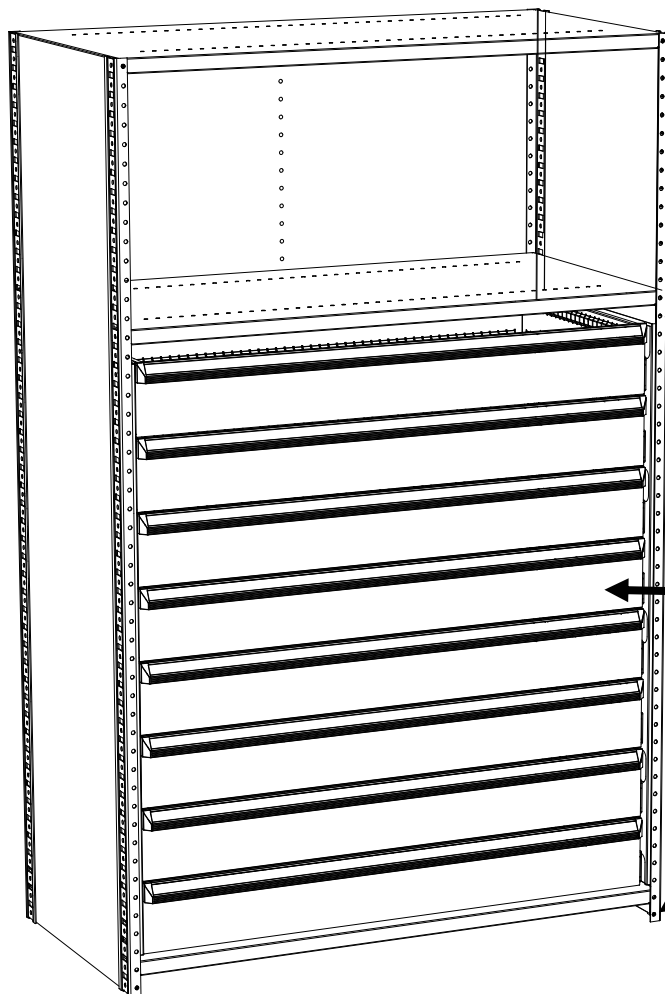
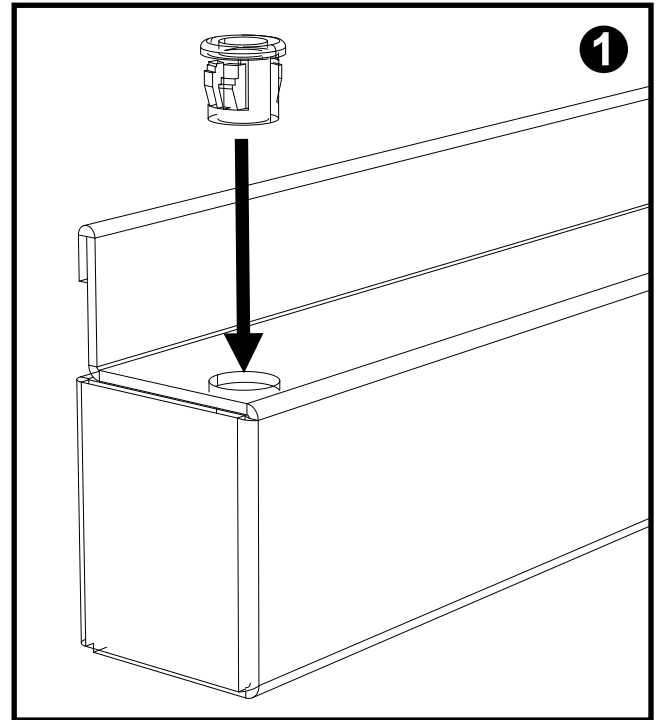


BES Hinged Door Kit Install

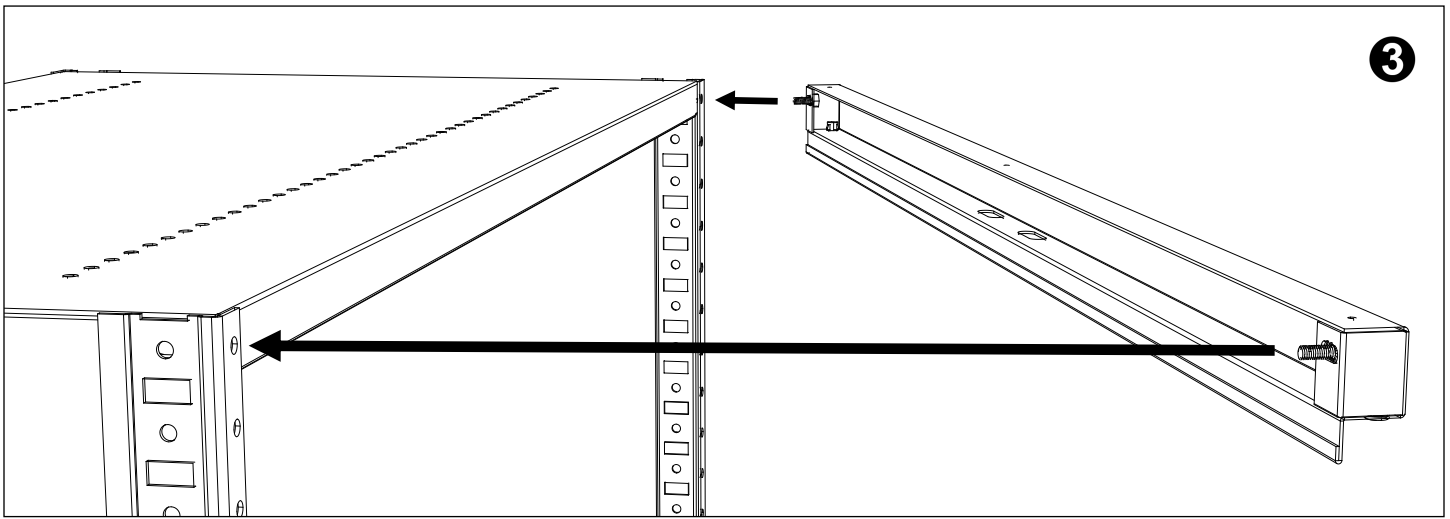
- 1** Start the door kit install by inserting (2) bushings in both cross members.

- 2** See notes below for door kit install prep:

- Door kit height equals the overall height of the unit. Example: If you have 75in tall posts and need a full height door, a 75H door kit will be needed.

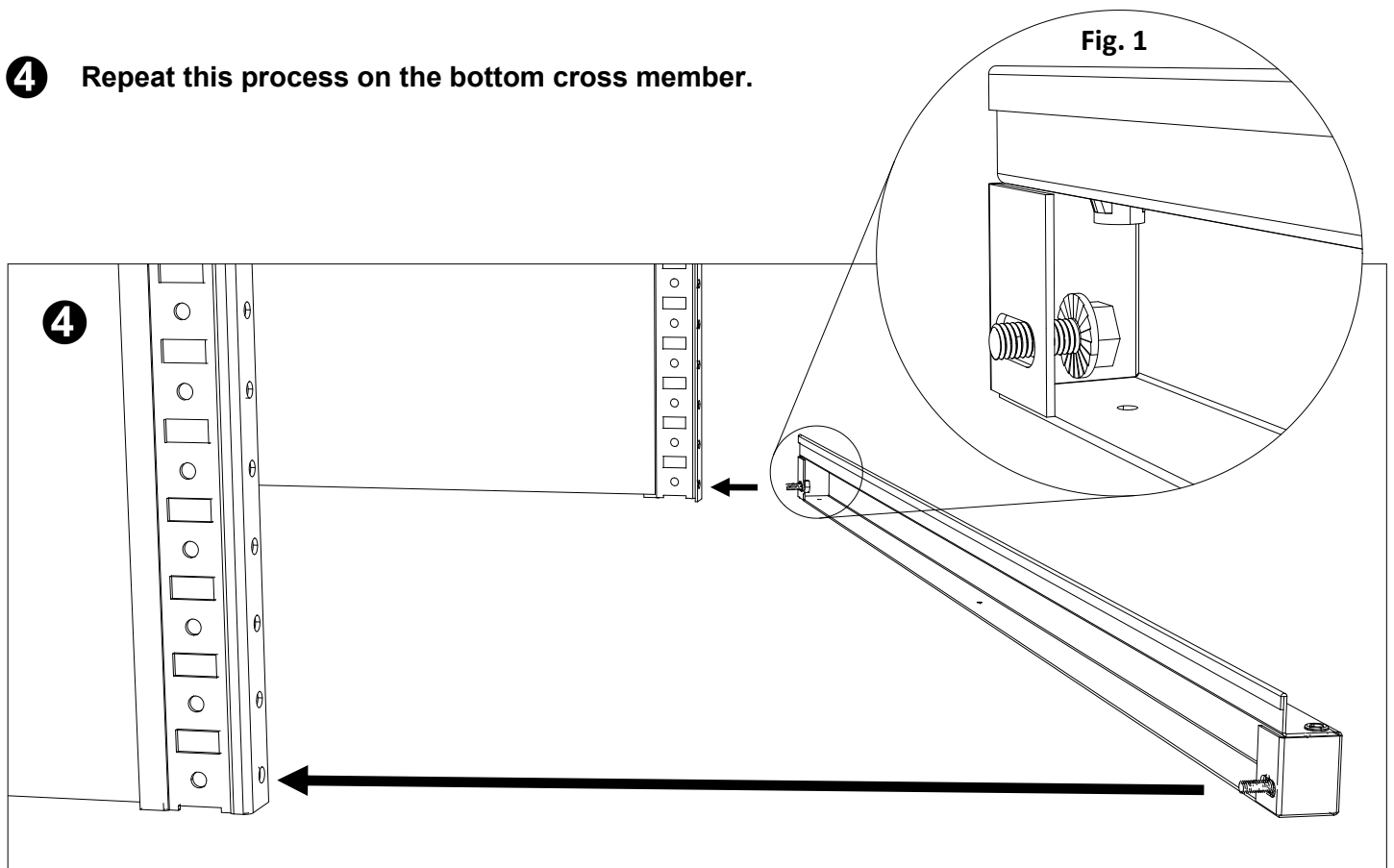


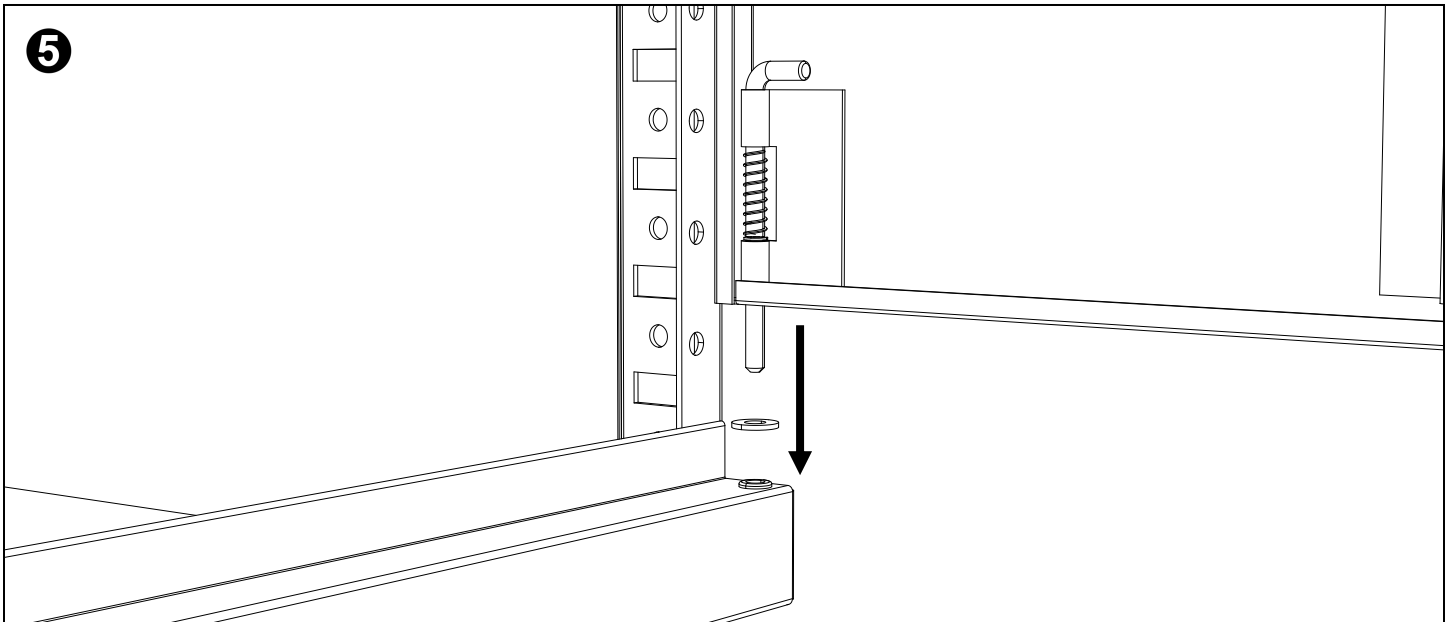
- The cross member and boxed edge shelf share the same mounting holes when installing full height door kit.
- When installing door over drawers, move shelf up one space (1.5") to make room for cross member.
- Drawers and slide mounting uprights must be removed prior to door kit installs over drawers.
- Base strips are not used for door kits installed at bottom of posts. The cross member will take the place of a base strip.



- 3** Install top cross members with (2) **A** screws and (2) **B** nuts. Screws should be inserted from inside the cross member, see Fig. 1. Leave all hardware loose.

- 4** Repeat this process on the bottom cross member.





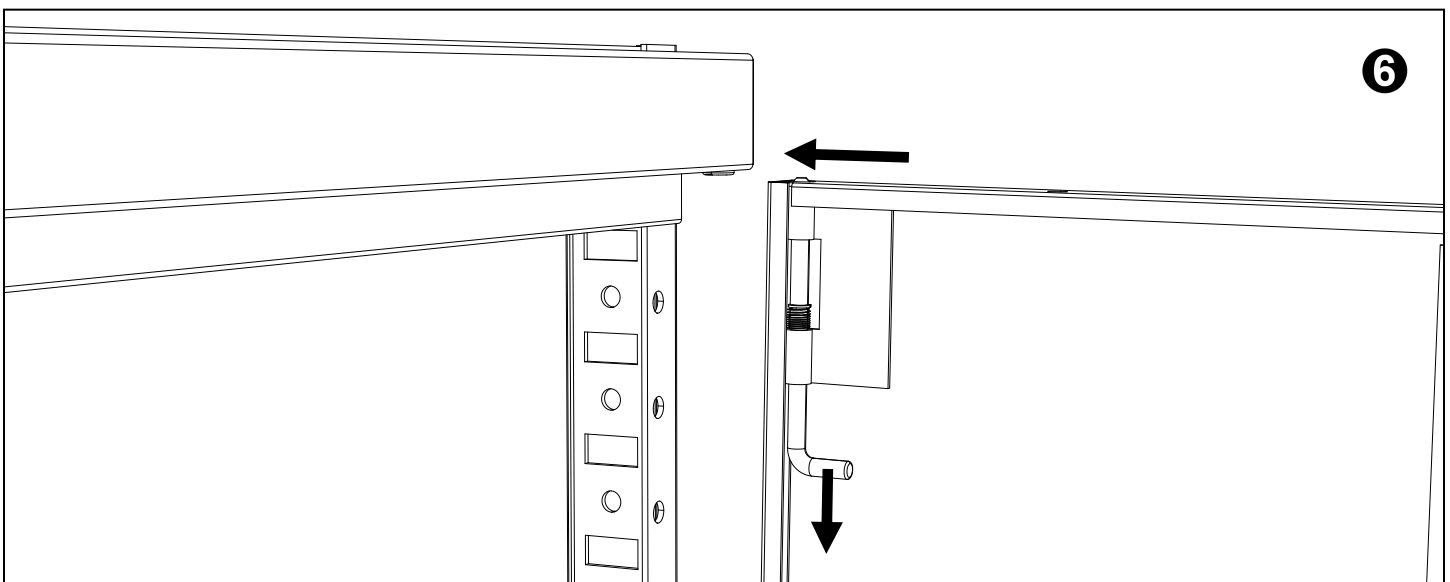
- 5** Once both cross members are in place and hardware is still loose, align one of the doors with the bottom cross member bushing and push into position. Washers are included to aid in proper door spacing. A suggested starting point is to place one washer between the door and the bottom cross member, and you can add more washers as necessary for adjustment.

- 6** With the bottom hinge pin engaged, pull down on upper hinge pin and move door into position. Washer is not needed on top hinge pin.



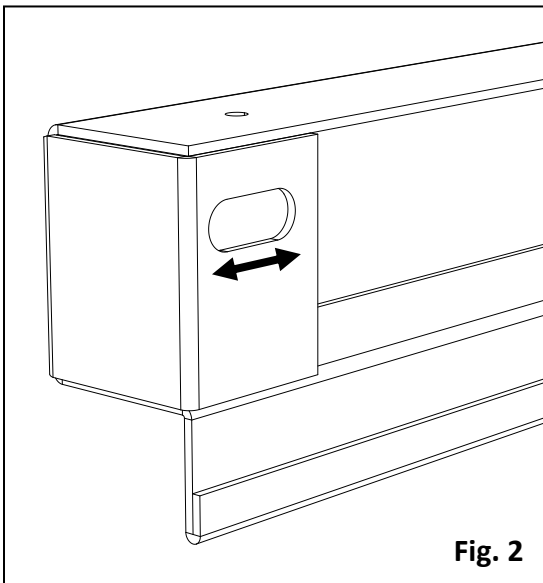
Note:

Hinge pins fit snug into bushings and will need to be pressed in.



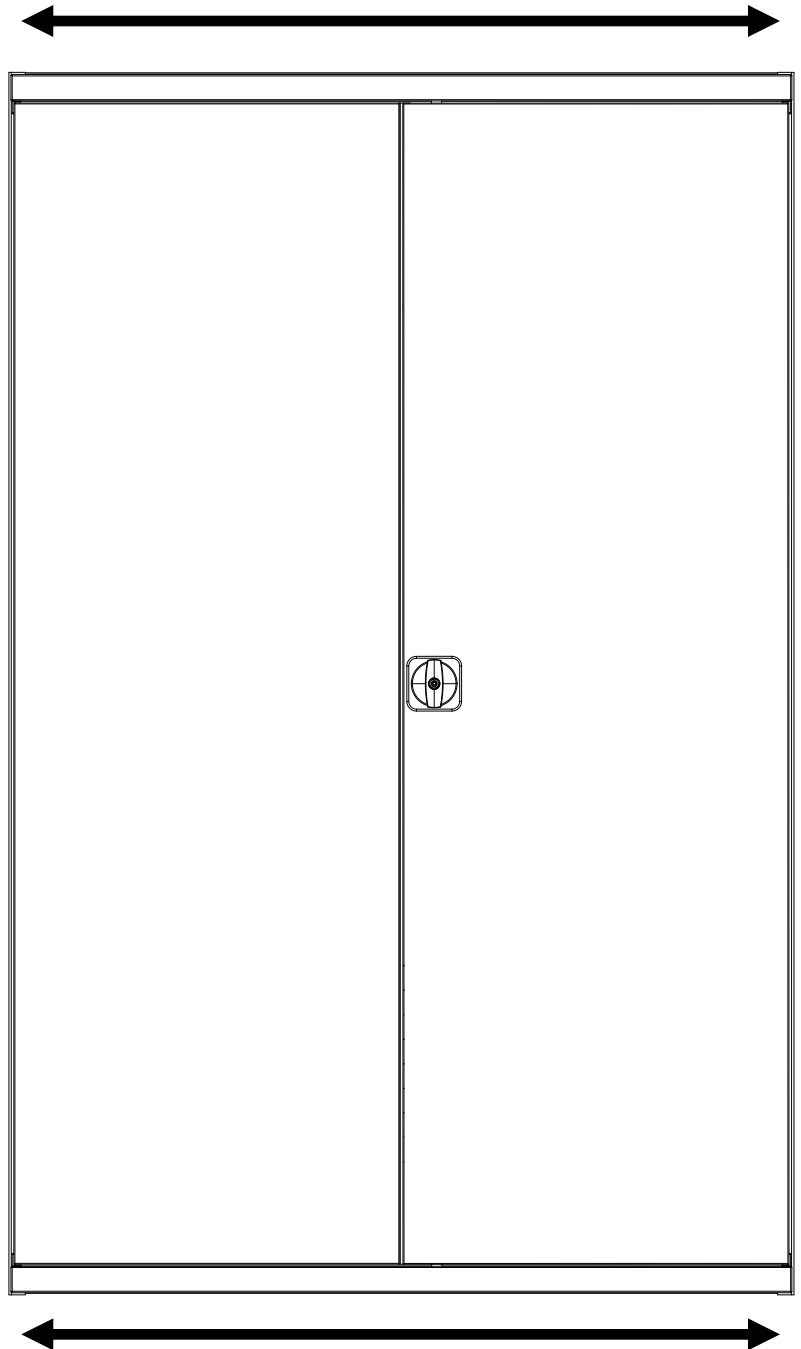
BES Hinged Door Kit Install

- 7** After both doors have been installed, you can move on to squaring the frame. With the cross member hardware still loose, each cross member can be moved side to side in order to maintain an even and square door gap. See Fig. 2 below for cross member slotted hole illustration.



Once door has been squared, tighten all cross member hardware.

This concludes the install of your new hinged door kit!



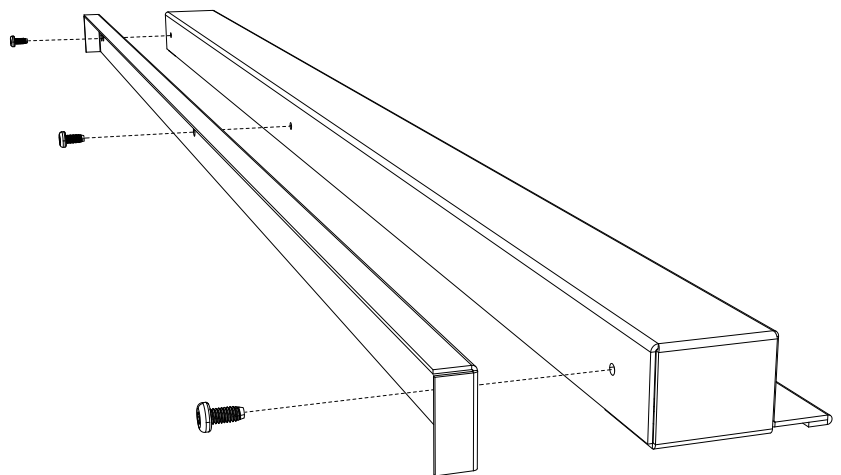
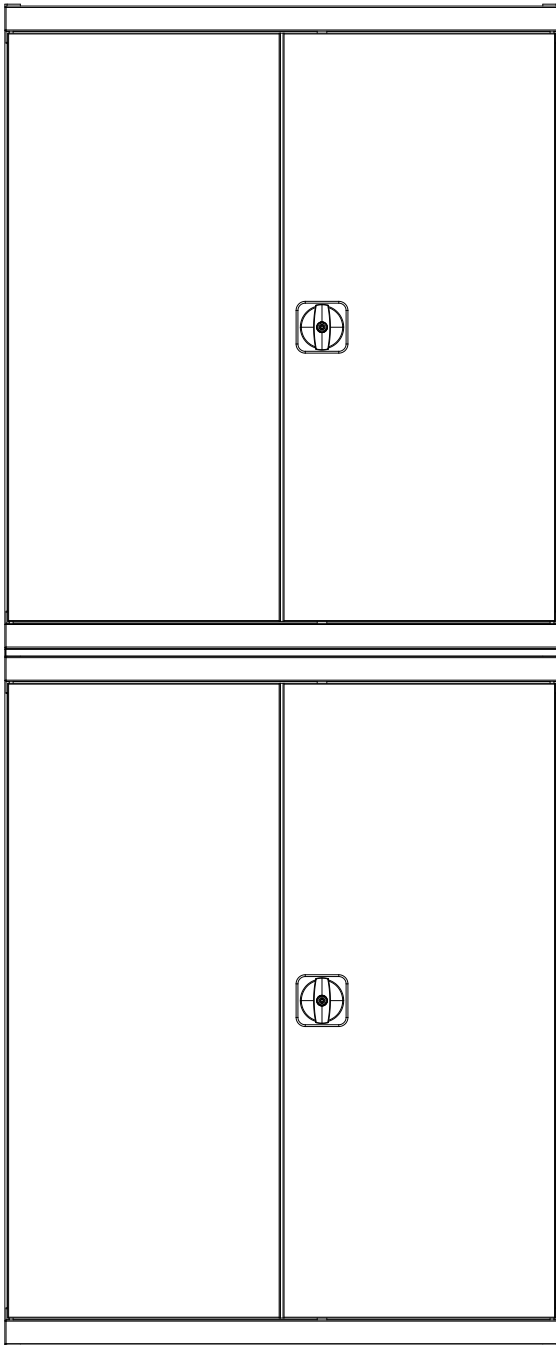
BES Hinged Door Filler Panel

Hardware Required: Hardware Pack BES-0167

**Qty (3) 8-32 x 3/8 Thread
Forming Screws**

- 8** When installing a door kit above another door, a filler will need to be installed.

Attach using (3) thread forming screws to the underside of the bottom cross member of the upper door kit.





Warranty Information

Warranty

Borroughs extends to the original purchaser from the date of purchase, a 5-year limited warranty against manufacturing defects in material and workmanship. If a Borroughs product fails to perform because of a manufacturing defect, Borroughs will examine it. If found defective, it will be repaired or replaced at our option. This warranty applies only to Borroughs products acquired directly from Borroughs or from an authorized Borroughs Distributor.

This warranty does not apply to any product which has been subject to misuse, negligence, or accident; has been damaged in shipment, storage, or installation; has been misapplied or has been modified or repaired by unauthorized persons or been repaired with non-standard Borroughs replacement parts. This warranty specifically excludes claims for indirect, incidental, or consequential damages arising in any way from a product defect. This warranty is exclusive, and exists in lieu of all other warranties, either expressed or implied.

This warranty gives you specific legal rights; you may also have other rights which may vary from state to state. Contact your Borroughs Distributor to obtain warranty service. You must make a written claim. Provide a copy of your purchase record and a written description of the warranty problem with your claim.

If you are unable to contact your Distributor, contact:

**Borroughs, Customer Service Manager,
3002 N. Burdick St., Kalamazoo, MI 49004-3483.
Phone: 1-800-748-0227**