

Taper Leg Workbench

INSTALLATION INSTRUCTIONS

IMPORTANT

PRODUCT LIABILITY INFORMATION

Read all instructions before proceeding with installation or drawer loading. Vital product information pertaining to proper set-up and cautions are included. Failure to follow these instructions may cause failure which may result in personal injury or property damage.

3002 N. Burdick Street

Kalamazoo, MI 49004

t: 800-748-0227 f: 269-342-4161

www.borroughs.com

RETAIN THIS MANUAL FOR FUTURE REFERENCE



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1. Check your inventory to be sure you received your entire order; refer to the Parts List on the following pages. If there are any missing or damaged parts, contact the **Borroughs Customer Service Manager @ 1-800-748-0227**.
2. Read and understand the entire installation instructions prior to beginning the install.
3. Some applications **DO NOT** utilize all the holes in components, or all the fasteners supplied, refer to illustrations for specifics.
4. The estimated time to complete the assembly is **30 minutes** with (2) people.

Tools Required



Phillips Head
Screwdriver



3/8" & 1/2" Open or
Combination Wrench



Rivet Gun



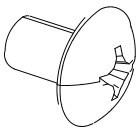
Dead Blow Hammer

Hardware Supplied

A

07792-00

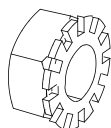
Screw 5/16-18 x 1/2



B

17213-00

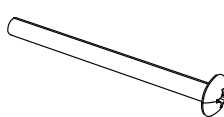
Nut 5/16-18



C

07792-03

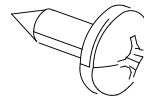
Screw 5/16-18 x 4



D

150270-00

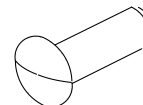
Screw #10-16 x 1/2
Self-Drill



E

11139-00

Rivet 5/32 x12



F

27671-00

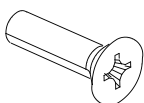
Nut #8-32 Keps



G

19599-00

Screw #8-32 x 3/4 Flat Head



H

14910-00

Screw #8-18 x 1/2



I

150185-00

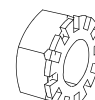
Screw #8-32 x 5/16



J

07740-00

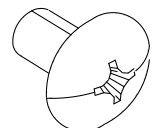
Nut #10-24 Keps



K

07784-00

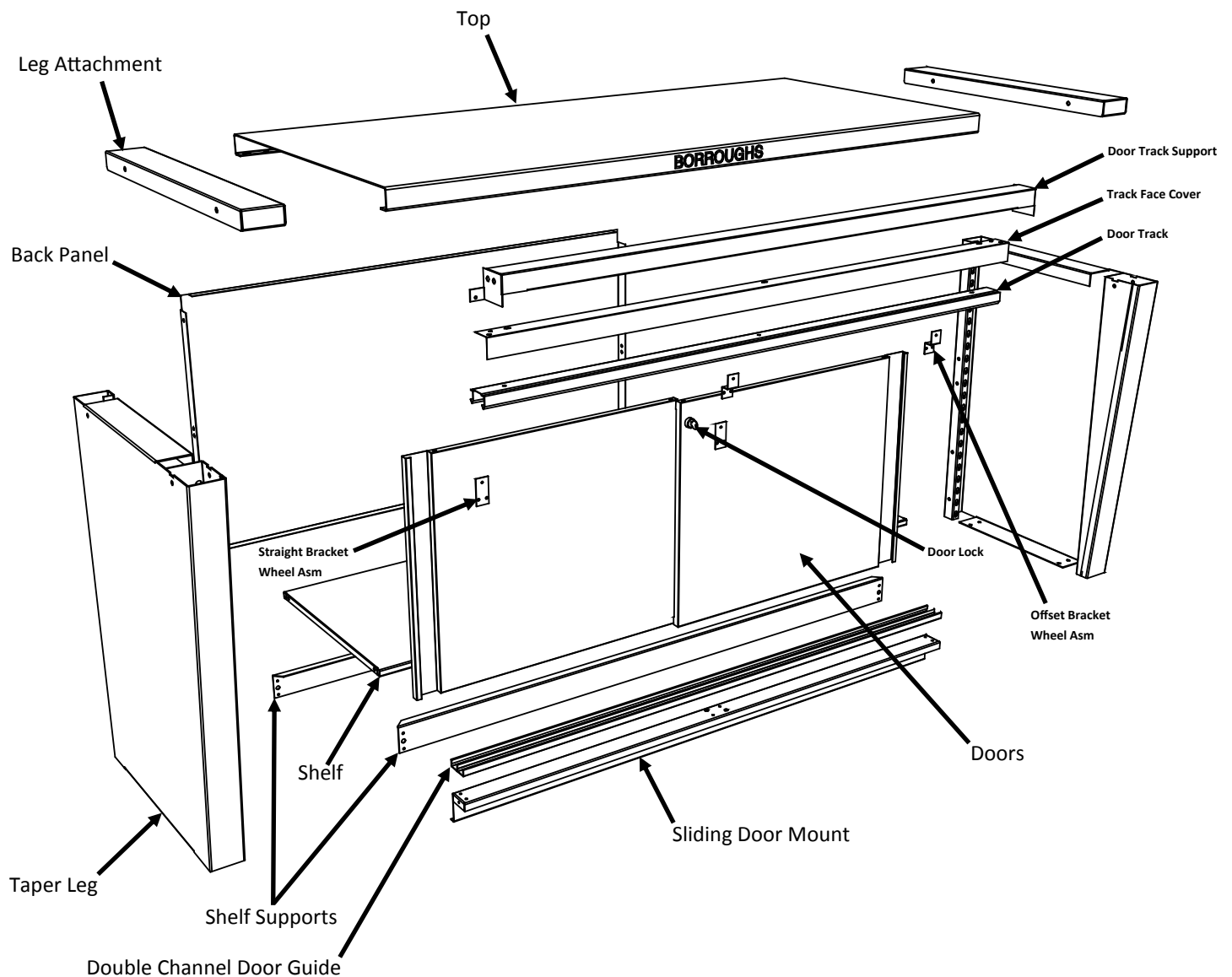
Screw #10-24 x 3/8



Taper Leg Workbench

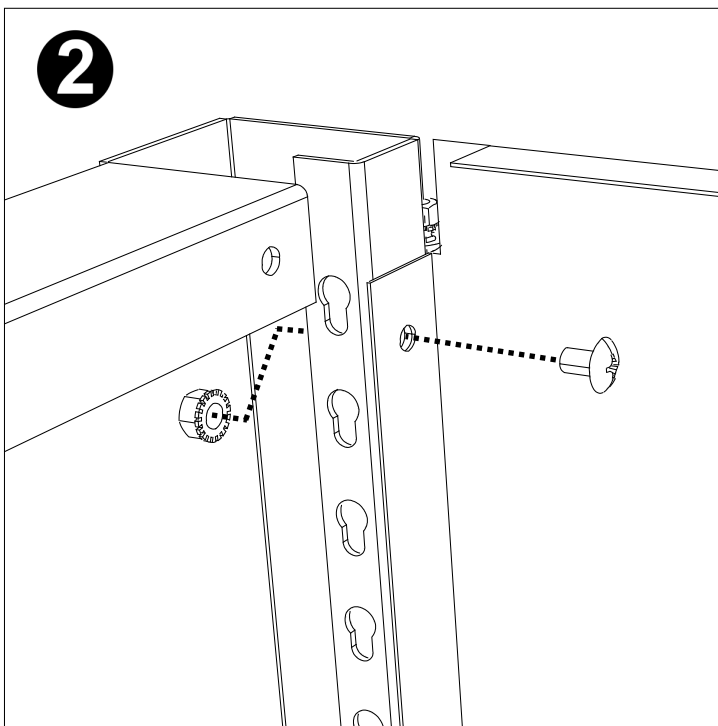
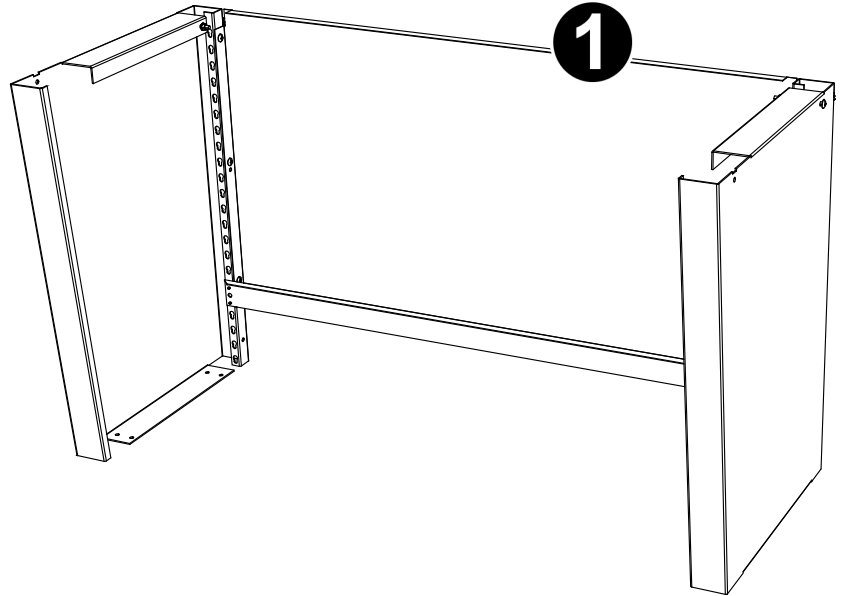
Parts List

Item	Description	Qty
1	Taper Leg Left Hand	1
2	Taper Leg Right Hand	1
3	Back Panel / Shelf Kit	2
4	Door Assembly	1
5	Door Track	1



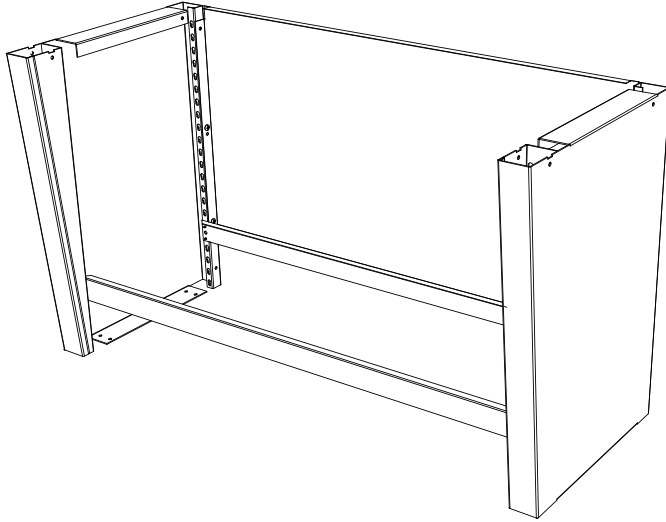
Taper Leg Workbench

- 1** Stand both left and right tapered legs upright and align the back panel with flanges facing toward the inside of the unit.

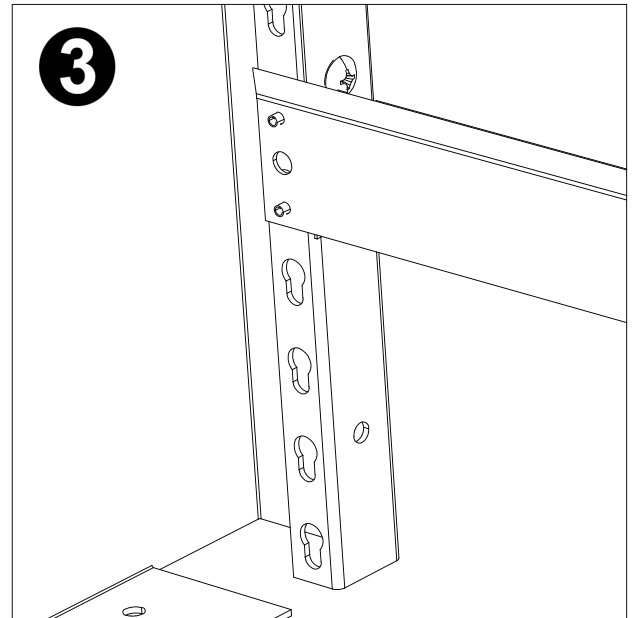


- 2** Assemble the right and left tapered legs to the back panel using (6) **A** screws and (6) **B** keps nuts.

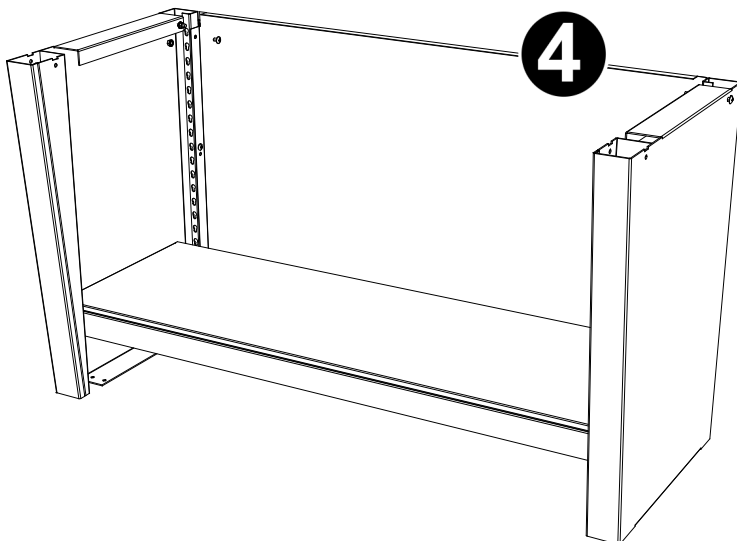
Taper Leg Workbench



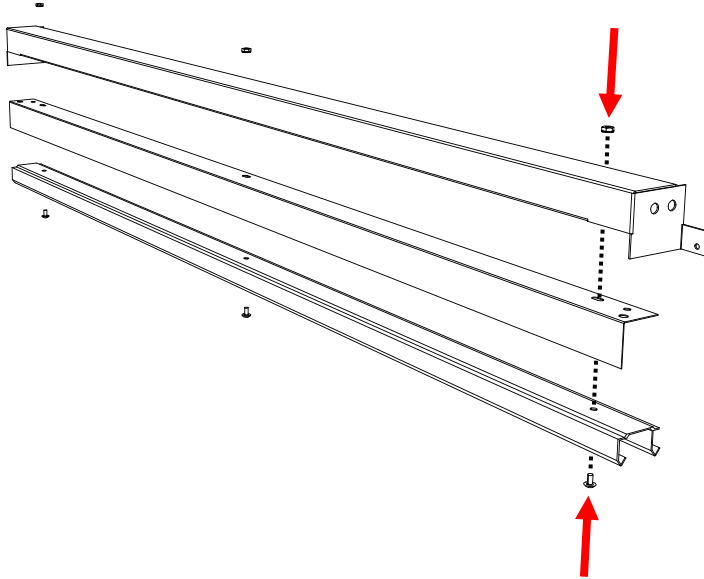
- 3** Secure the shelf supports in place by inserting the rivets into the bottom set of keyholes for a 300 series workbench and the 5th and 6th keyholes from the bottom for a 350 series. Use a rubber or dead blow hammer to fully seat the rivets if necessary.



- 4** Place shelf on supports and repeat step 2 to place another shelf at the desired height.

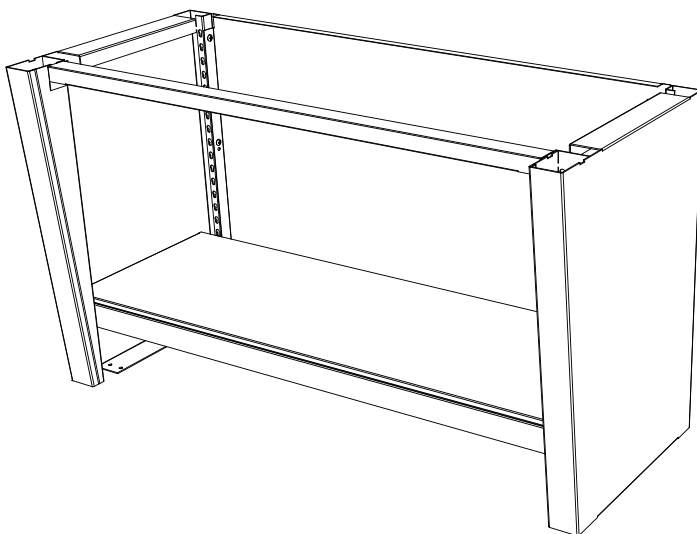
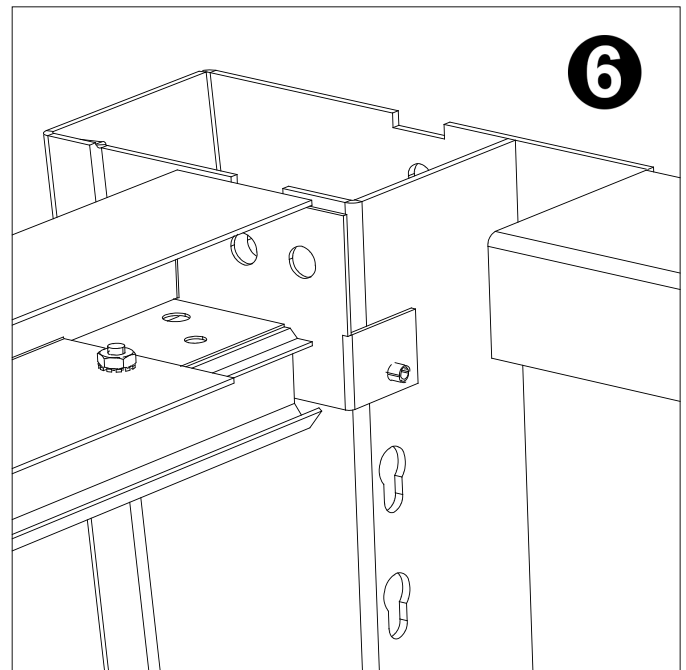


Taper Leg Workbench

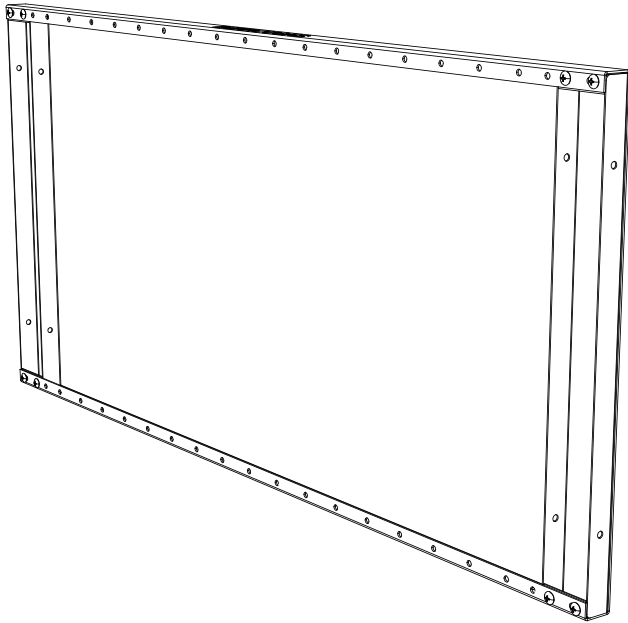


- 5** Combine the door track support, track face cover and door track together using (3) **K** bolts and (3) **J** nuts according to the picture.

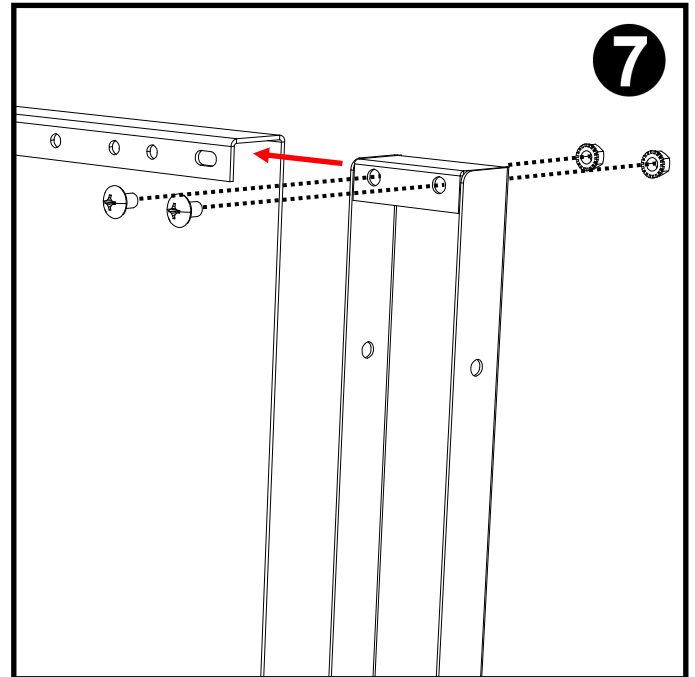
- 6** Add door track assembly to unit by seating the rivets into the upper most keyholes inside the front of legs.



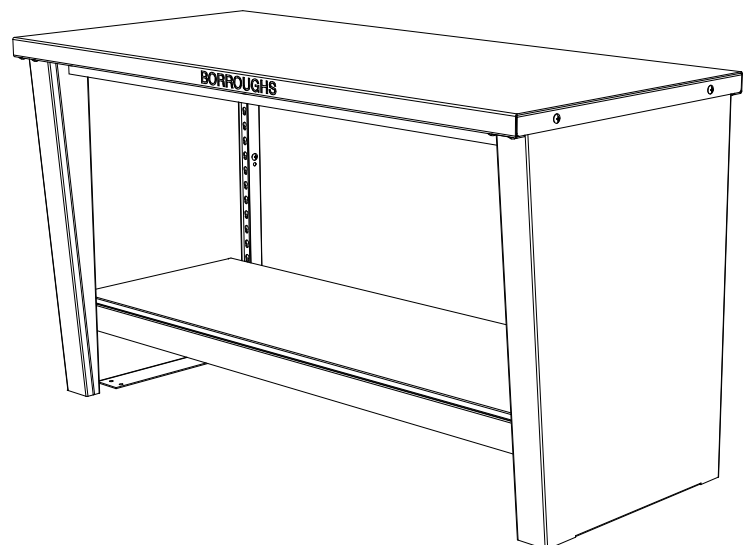
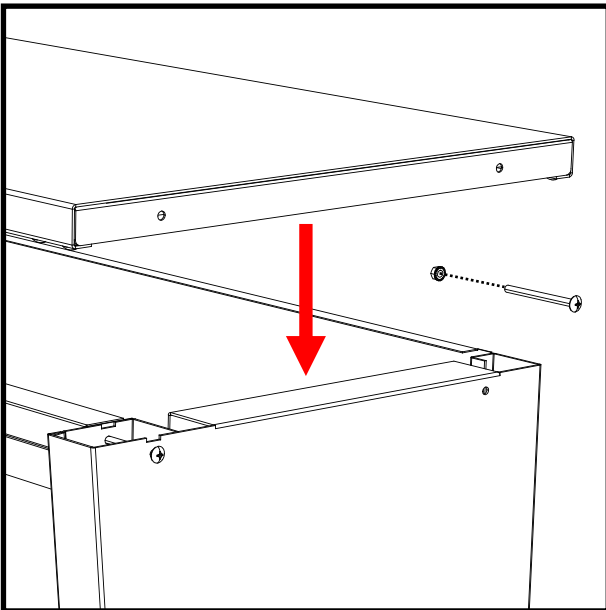
Taper Leg Workbench



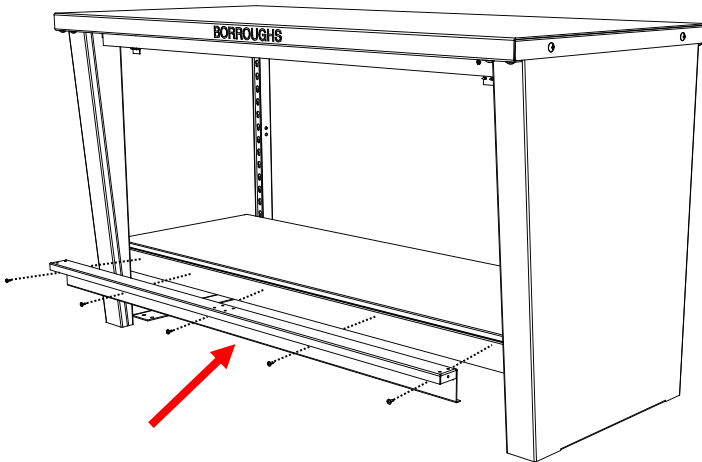
- 7** Bolt leg attachments in place with (8) **A** screws and (8) **B** nuts.



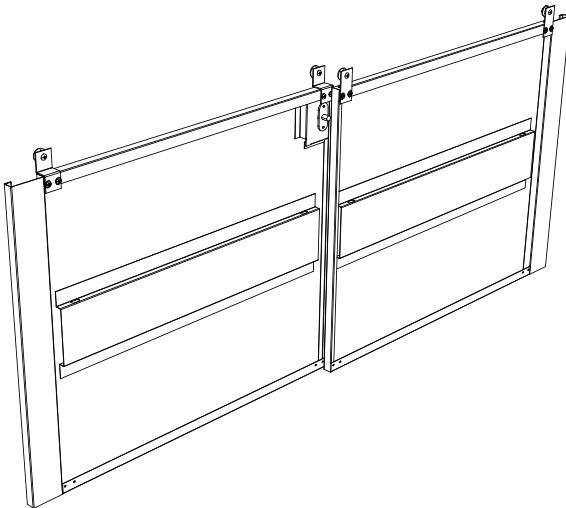
- 8** Place top assembly on unit with “BORROUGHS” stamp facing front. Secure with (4) **C** screws and (4) **B** nuts.



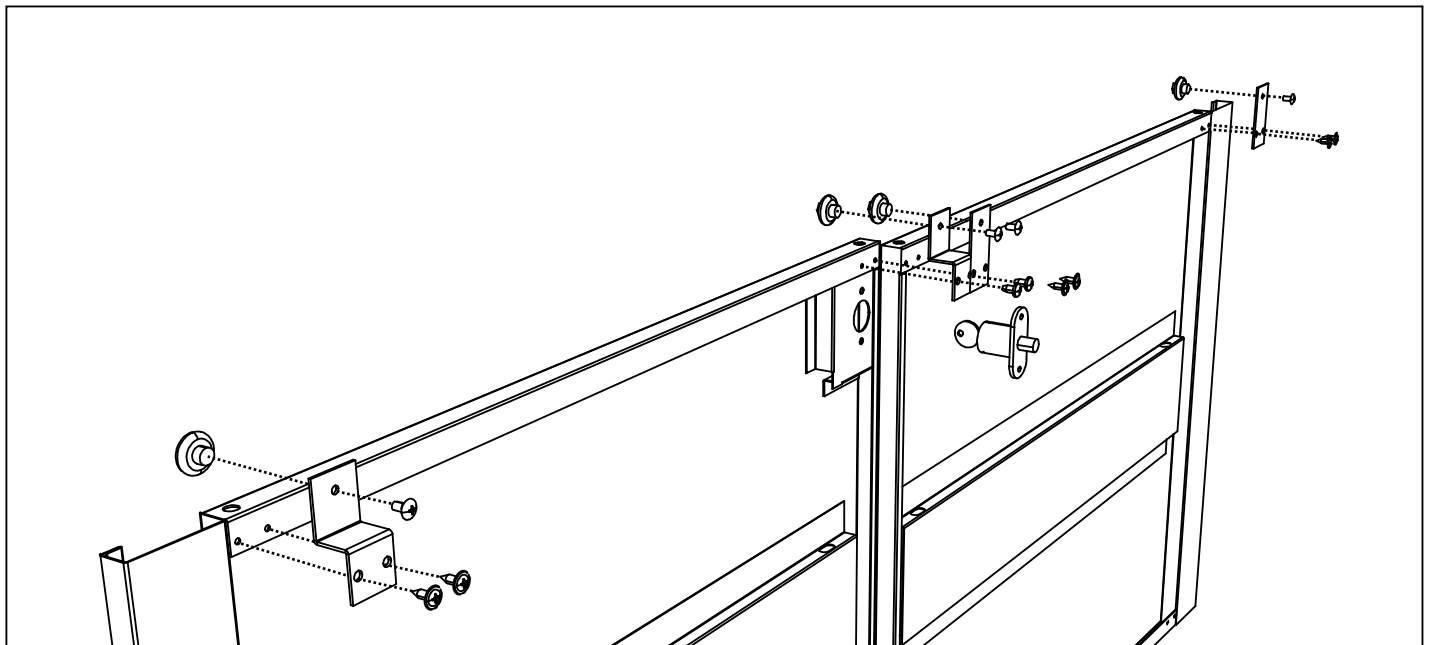
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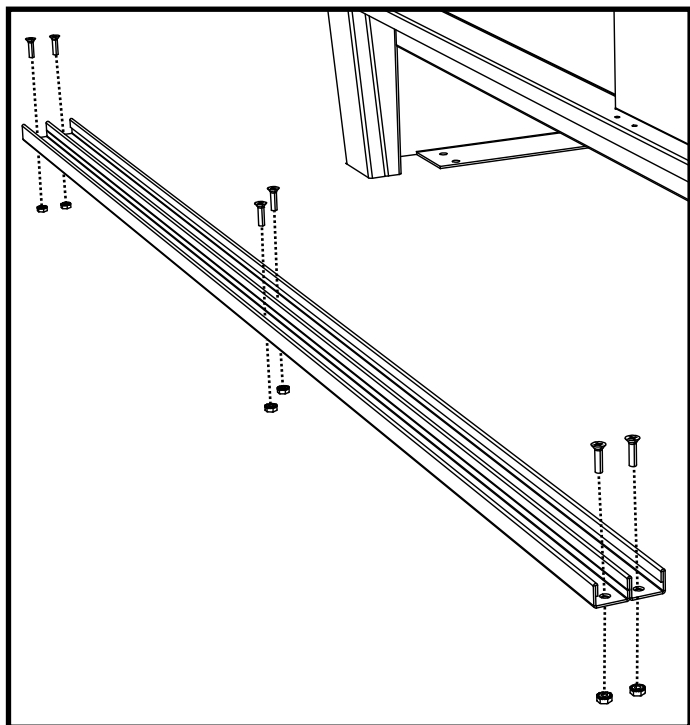
- 9** Add sliding door mount to shelf support with (7) **D** self-drilling screws.



- 10** Assemble wheel brackets to appropriate doors with (2) **H** washer head screws each. Straight brackets go on door without lock hole, offset brackets go on door with lock hole. Attach wheels to brackets using (1) **I** screw each. Using (2) **E** rivets, rivet lock in place on door with hole.

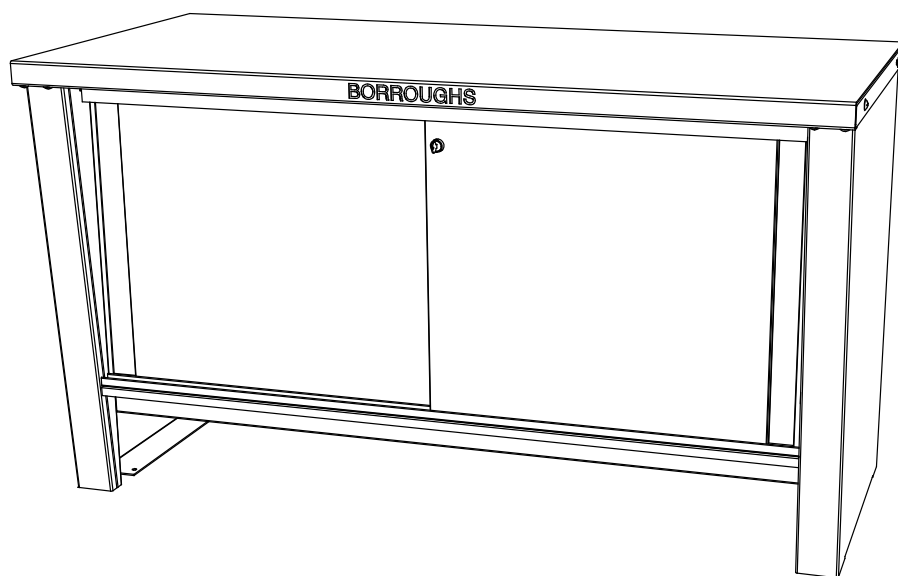
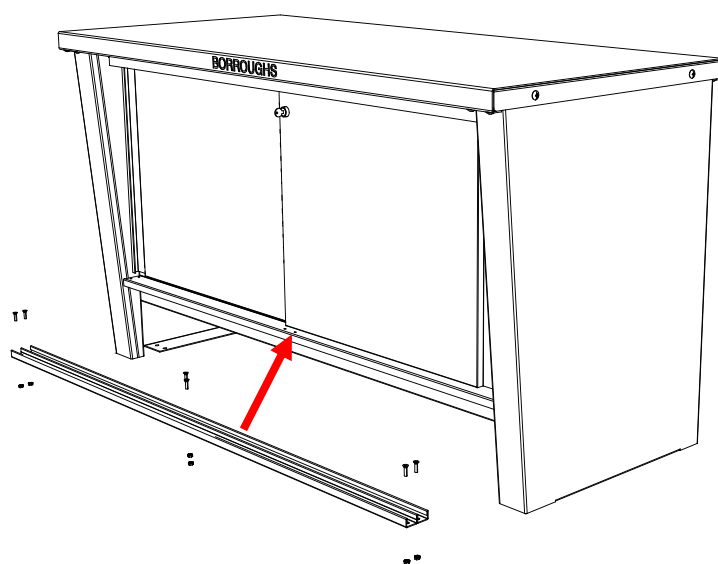


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- 11** Slide door wheels of door without lock hole into rear track from behind. Slide door wheels of other door into from track from behind.

- 12** Swing both doors toward front and place double door guide over bottom of each door. Swing back into assembly while holding all three pieces together until door guide sits on top of sliding door mount. Secure with (6) **G** flat head screws and (6) **F** keps nuts.





Warranty Information

Warranty

Borroughs extends to the original purchaser from the date of purchase, a 5-year limited warranty against manufacturing defects in material and workmanship. If a Borroughs product fails to perform because of a manufacturing defect, Borroughs will examine it. If found defective, it will be repaired or replaced at our option. This warranty applies only to Borroughs products acquired directly from Borroughs or from an authorized Borroughs Distributor.

This warranty does not apply to any product which has been subject to misuse, negligence, or accident; has been damaged in shipment, storage, or installation; has been misapplied or has been modified or repaired by unauthorized persons or been repaired with non-standard Borroughs replacement parts. This warranty specifically excludes claims for indirect, incidental, or consequential damages arising in any way from a product defect. This warranty is exclusive, and exists in lieu of all other warranties, either expressed or implied.

This warranty gives you specific legal rights; you may also have other rights which may vary from state to state. Contact your Borroughs Distributor to obtain warranty service. You must make a written claim. Provide a copy of your purchase record and a written description of the warranty problem with your claim.

If you are unable to contact your Distributor, contact:

**Borroughs , Customer Service Manager,
3002 N. Burdick St., Kalamazoo, MI 49004-3483.
Phone: 1-800-748-0227**