

MODULAR DRAWER CABINETS (MDC) SIDE BY SIDE INSTALLATION INSTRUCTIONS

IMPORTANT: To reduce the risk of serious injury, read and understand this entire guide before beginning any installation.



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BEFORE YOU BEGIN:

1. Check your inventory to be sure you received your entire order. If there are any missing or damaged parts, contact your **Dealer** or **Borroughs Corporation Customer Service Manager**.

NOTES: Each cabinet is packaged separately. Each unit features an identification sheet located on the face of the unit. The identification sheet will match the items detailed in contents above.

2. Read and understand the entire installation instructions prior to beginning the install.

SAFETY WARNINGS:



This symbol is used to address practices not related to personal injury.



A potentially hazardous condition exists that may result in death or serious injury, property damage, or destruction if instructions are not strictly observed.



This symbol is used to address practices not related to physical injury.

Once installation is completed, a copy of the installation instruction booklet **MUST** remain with the customer.

Hardware:

07850-00
Washer 5/16"



2X

74156-50
Washer 3/8"



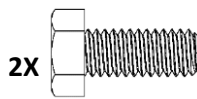
16X

07850-00
Washer 5/16"



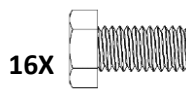
2X

150275-00
Screw 5/16-18 x 3/4



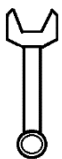
2X

10166-04
Screw 3/8-16 x 3/4



16X

Tools Required:



1/2" &
9/16"

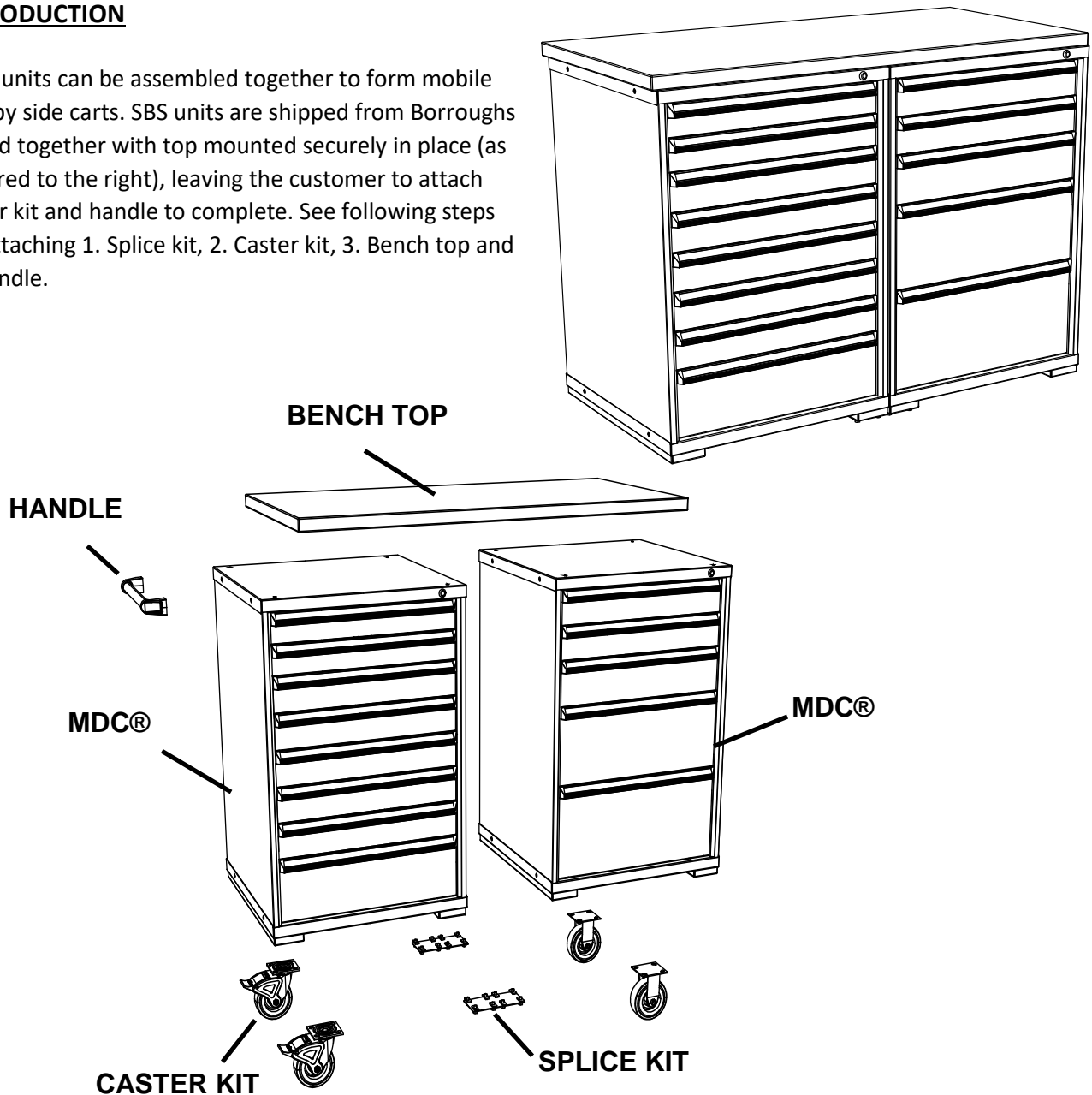


Socket Sizes:
1/2" & 9/16"

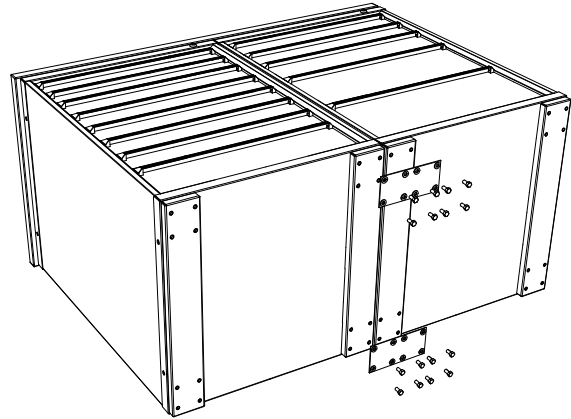
SIDE BY SIDE INSTALLATION

INTRODUCTION

MDC units can be assembled together to form mobile side by side carts. SBS units are shipped from Borroughs bolted together with top mounted securely in place (as pictured to the right), leaving the customer to attach caster kit and handle to complete. See following steps for attaching 1. Splice kit, 2. Caster kit, 3. Bench top and 4. Handle.



- 1 After bolting MDC units together, a splice kit is installed. Using hardware supplied, attach brackets as shown.

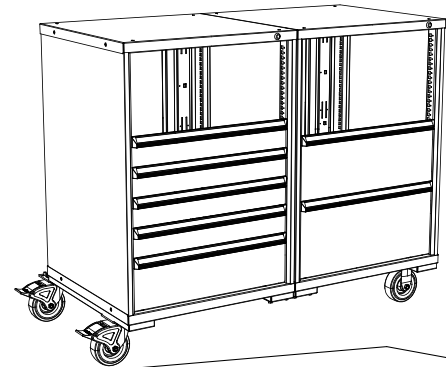


- 2 Casters mount to bottom of MDC. Borroughs recommends placing swivel casters on same side as handle.

Use supplied hardware:

74156-50 – Washer 3/8 SAE Flat Washer (qty. 16)

10166-04 – 3/8-16 x 3/4 Hex Heavy-Duty Grade 5 Screw (qty. 16)



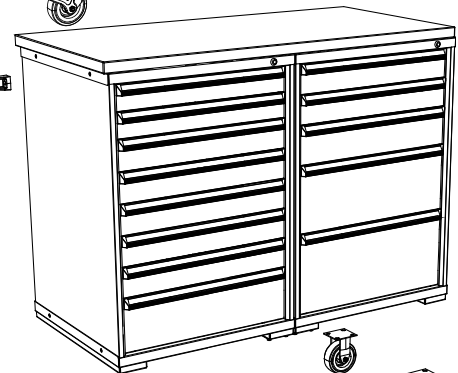
- 3 Remove top drawers to gain access to inside of MDC units. Use a punch tool to remove knockouts on tops of MDC units. Place top of desired location and pre-drill a 1" deep hole using a 1/4" drill bit through underside of knockouts.

Use supplied hardware:

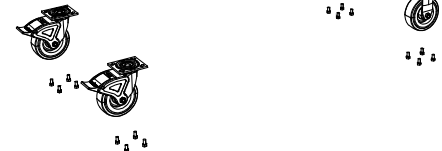
150275-00 - 5/16-18 x 3/4" Hex head cap screw (qty. 2)

07850-00 - 5/16 SAE Flat Steel Zinc washer (qty. 2)

27678-00 - 5/16-18 Locknut with nylon insert (qty. 2)



- 4 To attach handle, top few drawers will need to be removed. The handle is through bolted using supplied hardware. Replace drawers after completion. Refer to DOC-MDC-0006 document for proper drawer removal.



Cabinets MUST be bolted together side to side and anchored to the floor before loading to prevent tipping.



WARRANTY

Borroughs Corporation extends to the original purchaser from the date of purchase a limited lifetime warranty for Borroughs' Automotive Workstations and Modular Drawer Cabinets against manufacturing defects in material and workmanship. For all other products Borroughs extends to the original purchaser from the date of purchase a 5-year limited warranty against manufacturing defects in material and workmanship.

If a Borroughs product fails to perform because of a manufacturing defect, Borroughs will examine it. If found defective, it will be repaired or replaced at our option. This warranty applies only to Borroughs products acquired directly from Borroughs Corporation or from Authorized Borroughs Dealers.

This warranty does not apply to any product which has been subject to misuse, negligence, or accident; has been damaged in shipment, storage, or installation; has been misapplied or has been modified or repaired by unauthorized persons or been repaired with non-standard Borroughs replacement parts. This warranty specifically excludes claims for indirect, incidental, or consequential damages arising in any way from a product defect. This warranty is exclusive, and exists in lieu of all other warranties, either expressed or implied.

This warranty gives you specific legal rights; you may also have other rights which may vary from state to state.

Contact your Borroughs Selling Dealer, to obtain warranty service. You must make a written claim. Provide a copy of your purchase record and a written description of the warranty problem with your claim.

If you are unable to contact your Dealer, contact:
Borroughs Corporation, Customer Service Manager
3002 N. Burdick St., Kalamazoo, MI 49004-3483.
Phone: 1-800-748-0227