

TAPERED LEG WORK BENCH INSTALLATION INSTRUCTIONS

IMPORTANT: To reduce the risk of serious injury, read and understand this entire guide before beginning any installation.



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BEFORE YOU BEGIN:

1. Check your inventory to be sure you received your entire order. If there are any missing or damaged parts, contact your **Dealer** or **Borroughs Corporation Customer Service Manager**.

NOTES: Each cabinet is packaged separately. Each unit features an identification sheet located on the face of the unit. The identification sheet will match the items detailed in contents above.

Lock key-coding is performed after all units are installed. Refer to applicable section of instructions.

2. Read and understand the entire installation instructions prior to beginning the install.

SAFETY WARNINGS:



This symbol is used to address practices not related to personal injury.



A potentially hazardous condition exists that may result in death or serious injury, property damage, or destruction if instructions are not strictly observed.



This symbol is used to address practices not related to physical injury.

Once installation is completed, a copy of the installation instruction booklet **MUST** remain with the customer.

Hardware List:

PART NUMBER	DESCRIPTION	QTY NEEDED
07740-00	Nut #10-24 Keps	3
07764-00	Screw 5/16-18 x 5/8 Hex Head Cap	2
07784-00	Screw #10-24 x 3/8 Phillips Truss Head Machine Zinc	3
14910-00	Screw #8-18 x 1/2 Round Washer Head TEK Zinc	8
150185-00	Screw #8-32 x 5/16 Phillips Round Head	4
150270-00	Screw #16-16 x 1/2 Phillips Pan Head	7
19599-00	Screw #8-32 x 3/4 Plat Phillips Mechanical System Black Ox	6
27671-00	Nut #8-32 Keps Zinc	6

Tools Required to Complete Installation:

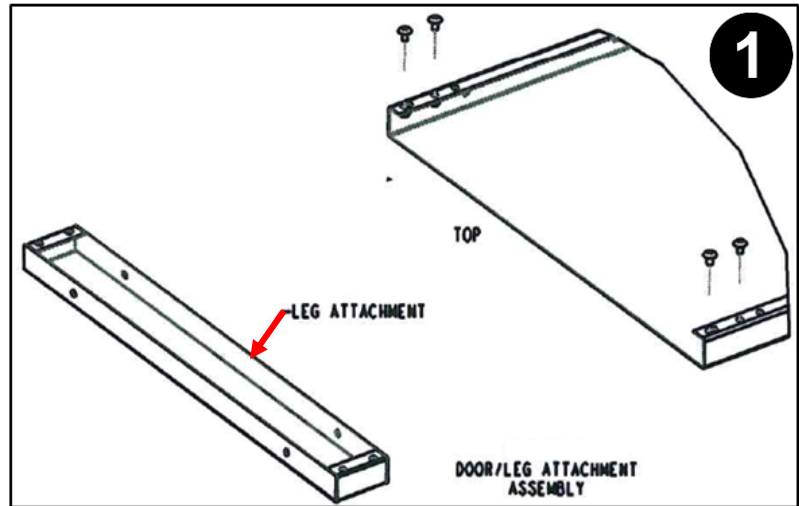
- Socket Wrench, Sockets (9/16")
- Box End Wrench (9/16")
- Phillips Screw Driver
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TAPERED LEG WORK BENCH

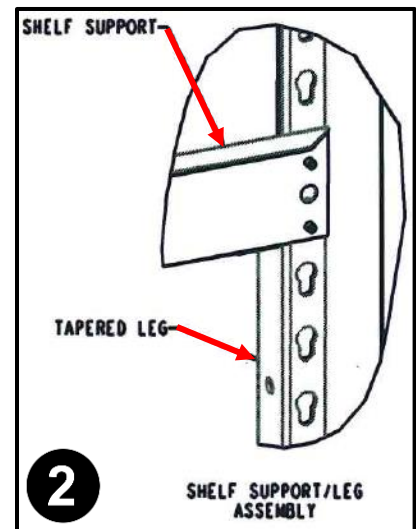
STEPS

- 1** If existing bench, remove top of bench by first removing eight (8) screws from inside and outside of each end. Then move on to step 5.

If new bench, assemble two (2) leg attachments, one (1) on each end, by laying bench top upside down on a clean soft surface to avoid scratches, and slide attachments in from each side. Through the slot and nearest hole. Secure leg attachments with eight (8) screws and Keps nuts as shown in figure 1 and set aside.

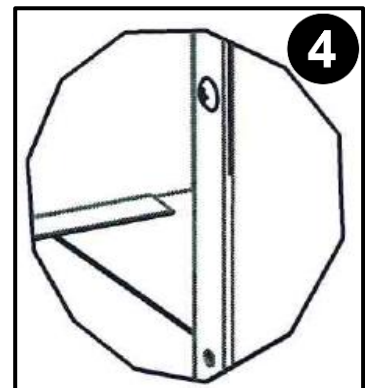


- 2** Stand one (1) Leg upright & place shelf support rivets in appropriate bottom keyholes (if using 28" tall doors with 28" tall legs use bottom keyholes. Same when using 34" tall doors with 34" tall legs. If using 28" tall doors with 34" tall legs, use 5th and 6th keyholes from bottom). Flanges on shelf support should be on top & support should be fully seated as shown in figure 2. Attach other leg in same manner.

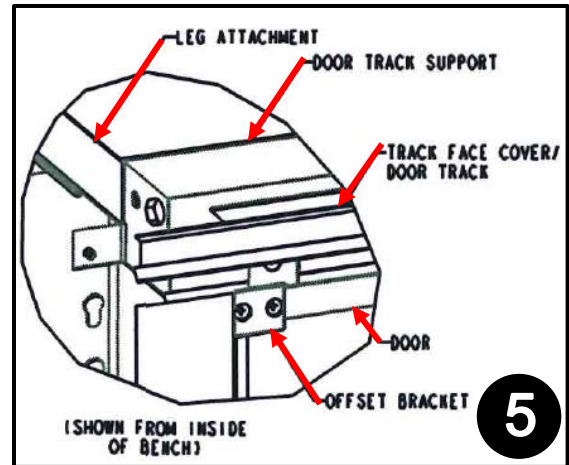


- 3** Place shelf on supports and repeat step 2 to place intermediate shelf at desired level.

- 4** Place back panel into place & secure with six (6) screws and Keps nuts as shown in figure 4.

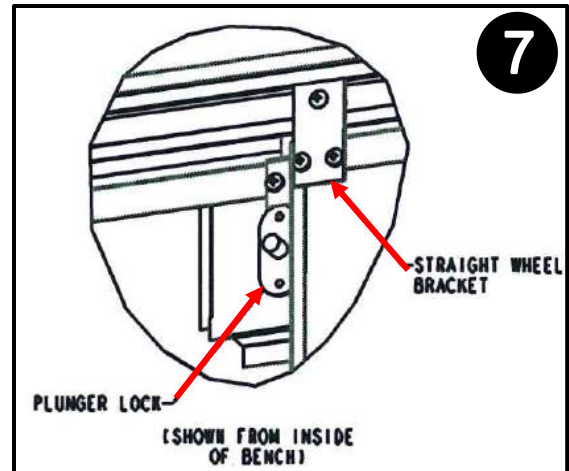


5 Place door track support in place by seating rivets into top most keyholes inside front of legs as shown in figure 5.

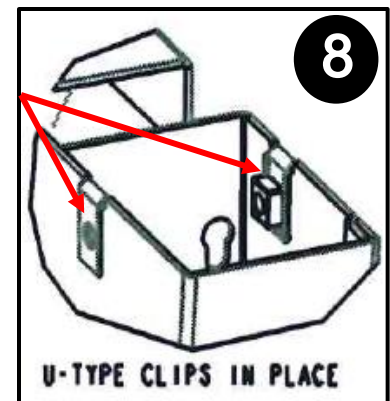


6 Place door track cover followed by door track onto other side of door track support & secure with three (3) screws & Keps nuts as shown in figure 5.

7 Attach wheel brackets to appropriate door with two (2) screws each. Shown in figure 7 (straight brackets attach to door which will hang on back side of door track and will be on the left when doors are closed. Offset brackets attach to opposite door which will hang on the front track and will be on the right side when doors are closed). Attach wheels to brackets with one (1) screw each.



8 Slide U-type clips into place in notches on front end of legs. Make sure nuts are on inside of enclosed portion of legs. As shown in figure 8.

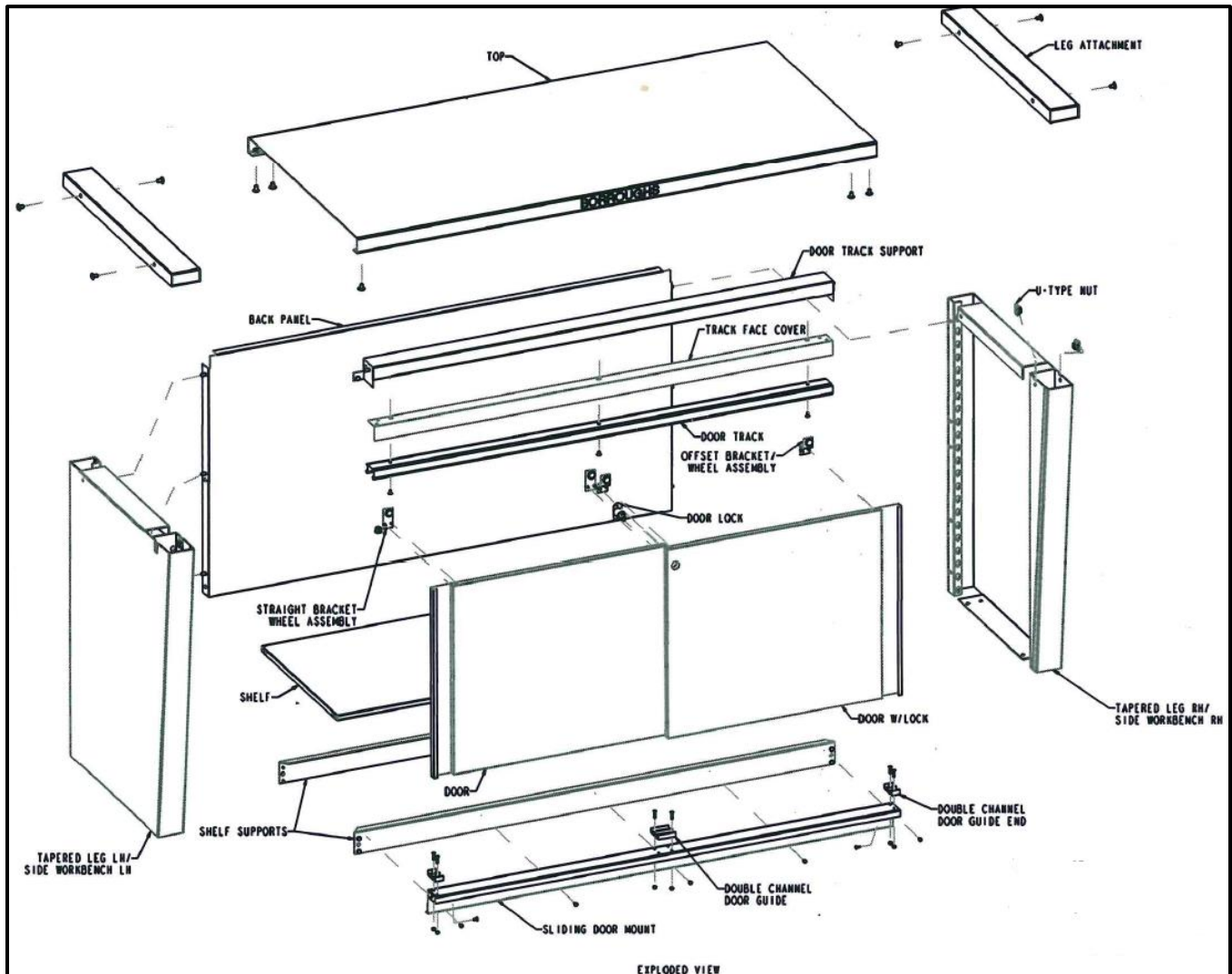
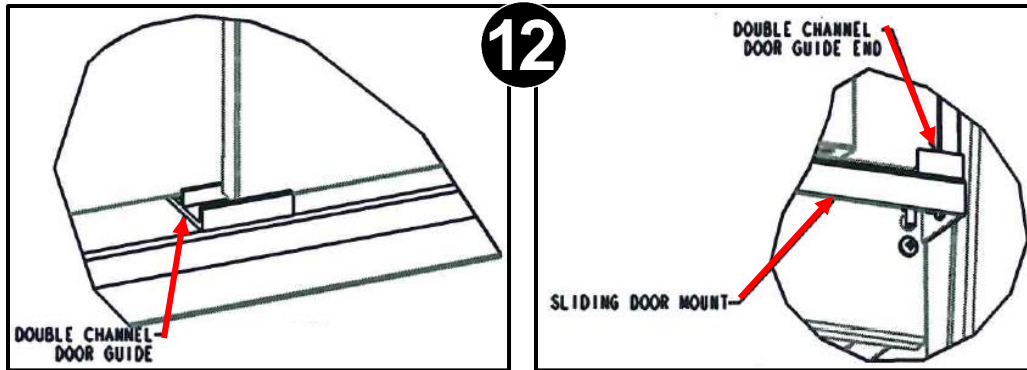


9 Place top, with leg attachments in place. On top of assembled bench with Borroughs stamp facing front. Secure in place with six (6) screws & nuts then with one (1) hex head bolt from inside of door track out into the holes with U-type clips in place.

10 Attach sliding door mount to shelf support and tapered leg with seven (7) self-drilling screws.

11 Slide door wheels into appropriate door track from back side of track. If using a door with lock. Attach lock to door with rivets before placing on track.

- 12** Attach double channel door guide to sliding door mount using two (2) of the center most holes with flat head screws & Keps nuts. Make sure each door is fitted in appropriate channel before securing. Attach double channel door guide ends in same manner with tapered ends facing towards middle of cabinet. Shown in figure 12.



Once installation is completed, a copy of the installation instruction booklet **MUST** remain with the customer.

Regular Cleaning

Use a soft clean cloth and mild soap or detergent to wipe the surfaces. Dry completely with a soft clean cloth using straight line motion.



Do not use abrasives (ex. scratchers, steel wool).



WARRANTY

Borroughs Corporation extends to the original purchaser from the date of purchase a limited lifetime warranty for Borroughs' Automotive Workstations and Modular Drawer Cabinets against manufacturing defects in material and workmanship. For all other products Borroughs extends to the original purchaser from the date of purchase a 5-year limited warranty against manufacturing defects in material and workmanship.

If a Borroughs product fails to perform because of a manufacturing defect, Borroughs will examine it. If found defective, it will be repaired or replaced at our option. This warranty applies only to Borroughs products acquired directly from Borroughs Corporation or from Authorized Borroughs Dealers.

This warranty does not apply to any product which has been subject to misuse, negligence, or accident; has been damaged in shipment, storage, or installation; has been misapplied or has been modified or repaired by unauthorized persons or been repaired with non-standard Borroughs replacement parts. This warranty specifically excludes claims for indirect, incidental, or consequential damages arising in any way from a product defect. This warranty is exclusive, and exists in lieu of all other warranties, either expressed or implied.

This warranty gives you specific legal rights; you may also have other rights which may vary from state to state.

Contact your Borroughs Selling Dealer, to obtain warranty service. You must make a written claim. Provide a copy of your purchase record and a written description of the warranty problem with your claim.

If you are unable to contact your Dealer, contact:
Borroughs Corporation, Customer Service Manager,
3002 N. Burdick St., Kalamazoo, MI 49004-3483.
Phone: 1-800-748-0227